PROFIX

Clear coat MS 2:1

This two-component clear coat creates a single-layer transparent coating that is resistant to scratching. It is meant for coating small and large surfaces.

You will achieve a high gloss effect just after applying only two layers.

The coat is fluorinated. Its viscosity can be modified by adding $\mbox{CP 040}$ thinner (up to 10%).

Packaging	
Unit	Collective (box)
1 L	6 pcs
5 L	4 pcs



PROFIX

Hardener 2K MS 2:1

CP 288



100 parts of CP 400 MS,

50 parts of hardener CP 288 MS, 10 parts of thinner CP 040.

Temperature	Recommended thinner
>25°C	CP 070

Surface preparation:

Clean surfaces with silicon remover. Matt the old coatings in the area of shading.

PROFIX

Clear coat

2K MS 2:1 SRF

CP 400

Pot life:

~6 h

Output:

~7 m²/1L

Thickness of dry coating:

~50-60 µm

Recommended sizes of paint strainers:

125-190 µm

Spray viscosity in 20°C:

18-22 s DIN Cup 4 mm

VOC:

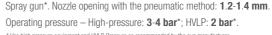
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Date of minimum durability:

CP 400: 24 months (in the original unopened package) CP 288: 9 months (in the original unopened package)



Two-three full layers.



* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.

Evaporation between the layers (20°C, 65% H.R.): 5 min.



Drying time 20°C, 65% H.R:

Dust free:	15 min
Air dry:	40 min
Prior to assembly:	5 h
Through dry:	12 h*

Drying time 60°C, 65% H.R:

Prior to assembly: **30 min**

* Tests made with CP 288 hardener.

Adding Accelerator (Check out our "CP 480" products on page 63.) may shorten the drying time by half.



The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. In order to recognize the guarantee to keep the highest quality of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and al claims, the user shall use the technologies and techniques for given Products - according to the technolagies that sheet and execute the sample spray prior to target painting.