

## CP 2014

Clear coat 2K UHS 4:1



Resistance to scratches: ●●●●●  
 Paint fluidity: ●●●●●  
 Gloss: ●●●●●

Packaging	
Unit	Collective (box)
1 L	6 pcs
4 L	4 pcs

### Surface preparation:

Clean surfaces with silicon remover.  
 Matt the old coatings in the area of shading.

### Pot life:

CP 3014	CP 3114	CP 30214
~60 min	~60 min	30 min

### Output:

~8-9 m<sup>2</sup>/1L

### Thickness of dry coating:

~70-80 μm

### Recommended sizes of paint strainers:

125-190 μm

### Spray viscosity in 20°C:

18-22 s DIN Cup 4 mm

### VOC:

2004/42/WE/II(b)(840) <840

### Date of minimum durability:

CP 2014: 24 months (in the original unopened package)  
 CP 3014: 9 months (in the original unopened package)



**100 parts of CP 2014 UHS,**  
**25 parts of hardener CP 3014 UHS (CP 3114; CP 3214).**



Two layers.  
 Spray gun\*. Nozzle opening with the pneumatic method: **1.2-1.4 mm.**  
 Operating pressure – High-pressure: **4 bar\***; HVL: **2 bar\***.

\* Use high pressure equipment and HVL. Pressure as recommended by the gun manufacturer.



Evaporation between the layers  
 (20°C, 65% H.R.):

CP 3014	CP 3114	CP 3214
5 min	10 min	3 min



Drying time 20°C, 65% H.R.:

	CP 3014	CP 3114	CP 3214
Dust free:	10-15 min	30 min	5-10 min
Air dry:	20 min	25 min	15 min
Prior to assembly:	6 h	3 h	2 h
Through dry:	10 h	12 h	5 h

Drying time 60°C, 65% H.R.:

Prior to assembly:	30 min	45 min	20 min
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Drying IR:	CP 3014	CP 3114	CP 3214
	20-30 min	25 min	10-15 min

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.